



## **Biodegradable Polymers: The Future of Sustainable Plastic Alternatives**

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### **Abstract**

Increasing environmental pressures brought about by traditional petroleum-based plastics have increased the desire to seek alternative solutions in the form of biodegradable polymers across the world. The continuous accumulation of plastic waste and microplastic pollution and ecological degradation have shown the necessity to find materials that would unite the functional performance with environmental responsibility. This paper discusses the use of biodegradable polymers as a sustainable remedy to reducing plastic pollution, as well as promoting the goal of sustainable development. The paper will review the classification, synthesis, properties and the degradation mechanisms of the major biodegradable polymers, such as polylactic acid (PLA), polyhydroxyalkanoates (PHAs), starch-based polymers and cellulose-derived polymers. Their physicochemical properties, methods of processing, and applicability to packaging, agriculture, biomedical equipment, and consumer goods are emphasized.

The study also examines the environmental advantages of biodegradable polymers, especially their smaller carbon footprint, lesser reliance on fossil resources, and fit with the principles of the circular economy. Representations of the findings of life-cycle assessment are presented to determine the overall sustainability of the findings with respect to the conventional plastics. Besides this, the paper also points out crucial barriers to a large-scale adoption, including increasing the cost of production, mechanical performance constraints, lack of infrastructure to compost and biodegrade, and regional regulatory disparities.

The newest technologies in the fields of polymer blending, nanocomposites, and bio-based additives are examined to show how the challenges are being overcome. The importance of policy frameworks, industry cooperation, and consumer consciousness towards increasing the speed of changing to biodegradable materials are also considered in the study. The results indicate that biodegradable polymers have a great potential of substituting conventional plastics in most of the applications as long as more research, innovative initiatives, and conducive government frameworks are maintained. Finally, biodegradable polymers can be viewed as a key direction to material innovation and sustainability of plastics in the long term in terms of environmental responsibility.

**Keywords:** Biodegradable polymers, Sustainable plastics, Bio-based materials, Plastic pollution, Circular economy, Environmental sustainability, Polymer degradation

### **1. Introduction**

Use of the traditional petroleum-based plastics has emerged as one of the most compelling issues of the contemporary world in environmental matters. The long-lasting life, though favourable in the industrial and consumer settings, has led to continued accumulation of wastes in both the land and ocean ecosystems. Plastic pollution is a great threat to the biodiversity, quality of the soil, water resources, and the health of people, and hence the urgent necessity of providing sustainable alternatives. Biodegradable polymers have in this regard come out as a solution that could curb the effects of traditional plastics on the environment. Biodegradable polymers refer to materials that can be broken down to environmentally friendly products including water, carbon dioxide and biomass using natural biological means. These polymers are either based on renewable resources, such as plant-based materials or microbial processes or made to possess specified degradation characteristics. Their usage is seen in various fields like packaging, agriculture, biomedical devices, and consumer goods and they provide both good performance in terms of functionality and less long term environmental degradation. Increment of the focus towards the principles of the

circular economy and sustainable material design has expedited the research and development on biodegradable polymer technologies. Governments, industries, and consumers are also focusing more on environmentally friendly materials, which are in line with the environmental rules and sustainable development. The biodegradable polymers though promising have some issues in terms of cost, mechanical properties, scalability and end of life management. It is important to overcome these shortcomings to ensure their popularity as effective alternatives to the traditional plastics. The paper is a research article on biodegradable polymers as the future of sustainable plastic substitutes in terms of types, properties, manufacturing procedures as well as the advantages in the environment. It also talks about the existing challenges and future opportunities and the ways technological development and policy facilitation can help make it happen. The study will yield to the knowledge on biodegradable polymers as a significant element in the realization of sustainable material development and curbing plastic pollution in the world by offering a general picture of the topic.

## **2. Background of the study**

The proliferation of the traditional petroleum-based plastics has become one of the most immediate environmental issues of modern times. Plastics have invaded our lives because of its low cost, hardy, light weight and versatility; it is used in packaging, agriculture, health, building, and consumer goods. But these very characteristics also make them resistant to the environment, as most of the common plastics are none-biodegradable, so they can exist hundreds of years long. Plastic waste deposits in landfills, oceans, and natural ecosystems have caused a serious environmental degradation that has resulted in soil and water pollution, damage to wildlife, and disturbance of the ecological balance. The increased awareness of the climate change, resources depletion, and waste management crises globally has increased the pressure on the development of sustainable materials that can decrease reliance on fossil fuels and limit the environmental impact. In this regard, biodegradable polymers have become a potential alternative to the traditional plastics. The materials are meant to break down to natural substances like water, carbon dioxide, methane, and biomass through the influence of microorganisms in a given environmental condition. Biodegradable polymers may be produced by using renewable biological materials, including starch, cellulose and polylactic acid and polyhydroxyalkanoates, or by using environmentally friendly chemical reactions.

Biodegradable polymers are developed and adapted in a way that is in line with the concept of sustainable development and the circular economy, which are concerned with resource efficiency, waste minimization, and environmental responsibility. To deal with regulatory pressures, consumer demands of environmentally friendly products, and long-term environmental sustainability, governments, industries, and researchers in the world are investing more in biodegradable polymer technologies. Major issues are still associated with the cost of production, mechanical performance, scalability and adequate waste management infrastructure even though they may have positive impacts on the large-scale adoption of these materials.

It is in this context that the current research is conducted around the topic of the biodegradable polymers as the possible and effective alternatives to the ordinary plastics. The study aims to elaborate on the types, properties, applications, environmental advantages, and the current constraints of biodegradable polymers in order to give a thorough application of how biodegradable polymers can help reduce the plastic pollution and create a more sustainable future of material science and manufacturing processes.

## **3. Justification**

The fast expansion of plastic use in the packaging, agricultural, medical and consumer goods industries has resulted in critical issues of the environment, such as long-term plastic waste, marine pollution, soil pollution, and challenges to biodiversity. Traditional petroleum-based plastics are not biodegradable and they take decades to break down in the ecosystems which also contribute to environmental degradation in the world. However, even though awareness increases, most of the areas still lack a proper system to manage plastic waste, which is why the need to find a sustainable solution to the issue is acute and justified. One of the solutions to these problems has been the introduction of biodegradable polymers, which can be broken down under natural conditions to produce environmentally harmless by-products. Polylactic acid (PLA), polyhydroxyalkanoates (PHA), starch-based polymers and cellulose-based plastics all provide the possibility to decrease the environmental impact in the long-term perspective and still to satisfy the functional needs of conventional plastics. Nevertheless, use of biodegradable polymers is yet to be adopted on large scale due to cost of production, performance limitation, scalability, and consumer ignorance. The study is warranted because it offers detailed analysis of biodegradable polymers as viable alternative to conventional plastics and their material properties, environmental advantages, technology development, as well as opportunities of applications. Among the contributions made to the literature is the critical analysis of new trends in the field and comparing between biodegradable polymers and the conventional plastics as well as the gaps between laboratory production and large-scale industrial practice. Moreover, the study is relevant to policies, producers, environmentalists, and sustainability activists as it provides findings that can be used to make informed decisions and

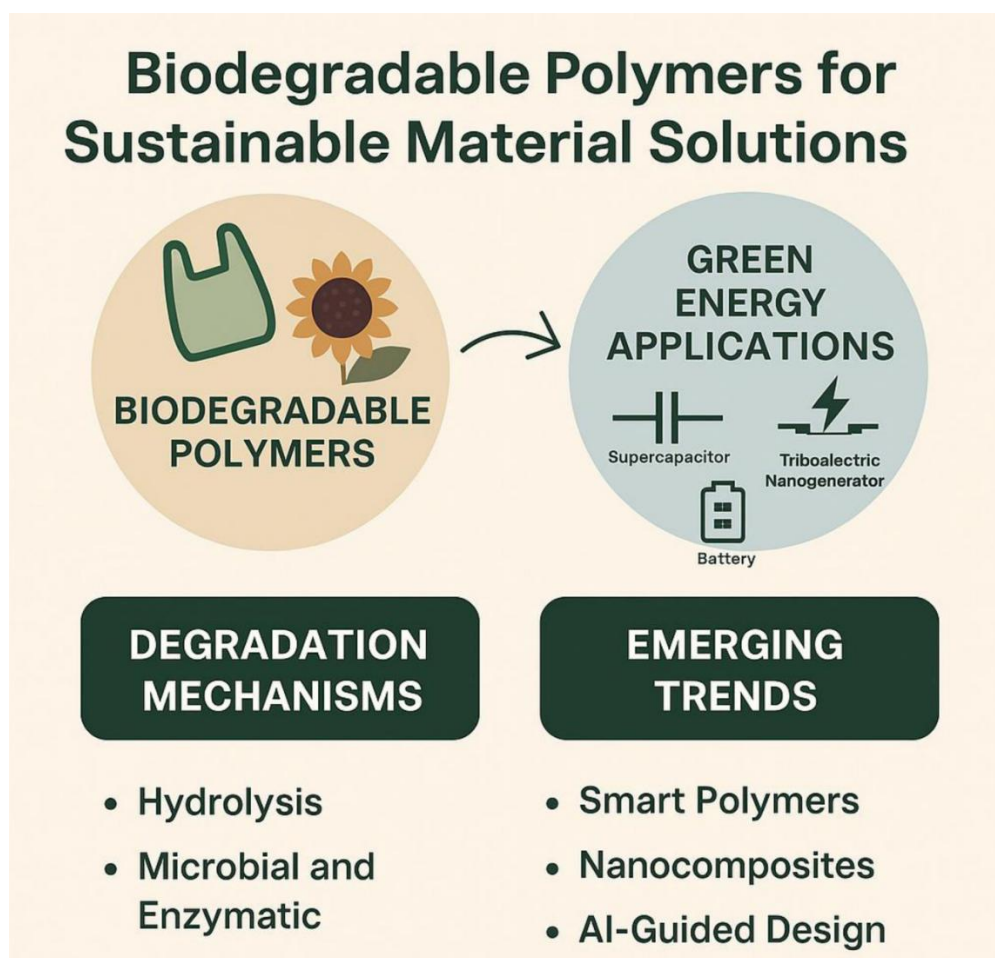
develop pro-sustainable policies. Through solving the problem and offering opportunities, the study is in line with the sustainability objectives across the globe, the principles of the circular economy, and environmental protection efforts. Overall, this study is a key to developing the knowledge about sustainable materials, promoting sustainable production and consumption, and helping to create the environmentally friendly plastic substitutes in the name of a more sustainable future.

#### 4. Objectives of the Study

1. To create an analysis of the core ideas, categorization, and characteristics of biodegradable polymers as an option to the traditional petroleum-containing plastics.
2. To compare the effects of the biodegradable polymers on the environment with those of conventional plastic materials, specifically waste reduction and conservation of the ecosystem.
3. To analyze the sources, manufacturing procedures and technological innovations that are incorporated in the creation of biodegradable polymers.
4. To determine the biodegradability, compostability and life cycle performance of bio-degradable polymers in various environmental conditions.
5. To explore biodegradable polymers in various fields of application like packaging, agriculture, healthcare, and consumer goods.

#### 5. Literature Review

The surging environmental cost of traditional petroleum-based plastics has put biodegradable polymers at the center of the sustainable materials effort. The conventional plastics contaminate the planet and oceans as they are not subject to breakdown by living organisms, which leaves them as sources of long-term environmental and health hazards (Megha et al., 2023).



Source: <https://www.aimspress.com/>

#### Definition and Scope of Biodegradable Polymers:

Biodegradable polymers are substances that can be decomposed into natural constituents (CO<sub>2</sub>, H<sub>2</sub>O, and biomass) by the process of microorganism action in specific environmental conditions (Hwang et al., 2025). These polymers

could be made using bio-based monomers (e.g., polylactic acid), made through microbial fermentation (e.g., polyhydroxyalkanoates), or made using renewable feedstocks (e.g., starch, cellulose) (Jha et al., 2024).

#### **Classification and Chemical Nature:**

The biodegradable polymers include a wide range of macro-molar structures. The most widely investigated ones include polylactic acid (PLA), polyhydroxyalkanoates (PHAs), polybutylene succinate (PBS), and polybutylene adipate-co-terephthalate (PBAT) (Hwang et al., 2025). These polymers are differentiated based on origin, mechanical qualities, and degradation routes that subsequently affect their performance in the application in terms of packaging, agriculture and biomedical engineering. Biobased feedstocks can be used to reduce dependence on fossil fuels, and can also be used to reduce lifecycle greenhouse gas emissions.

#### **Advances in Materials Engineering:**

The current studies emphasize the concepts of polymer blending and biocomposite preparation as significant approaches to the elimination of the intrinsic shortcomings of mechanical performance and processability of biodegradable polymers. As an example, when reinforcing fillers (e.g., natural fibers or cellulose nanostructures) are added to PLA or PBS, strength, thermal behaviour and biodegradation rates are improved (RSC, 2025). This is further enhanced by the incorporation of compatibilizers and nano-scale additives which enhance the miscibility as well as functional characteristics widening the range of application of the biodegradable materials in the packaging, agricultural films and tough composites.

#### **Environmental Performance and Degradation Mechanisms:**

Biodegradable polymers have an environmental advantage in that they can be used to minimize accumulation and persistence in the ecosystem. The processes of biodegradation include the colonization of microorganisms, the enzymatic release of polymer chains, and the incorporation of the degradation products into the natural cycle (Bioresources and Bioprocessing, 2024). The claims of environmental performance are to be substantiated by standardized procedures of assessing biodegradability during disposed of conditions in industry composting, soil, and marine conditions (ACS Chemical Reviews, 2023).

#### **Challenges to Mainstream Adoption:**

In spite of obvious environmental motivation, a number of technical and economic obstacles still exist. Large-scale commercialization is limited by high production costs compared to conventional plastics, inconsistent mechanical performance, and a lack of infrastructure to commercially recycle plastics to compost (Huang et al., 2025). Moreover, the environment of degradation is frequently needed to be specialized; certain materials which are said to be biodegradable do not degrade well in the absence of an industrial composting facility.

#### **Sustainability and Lifecycle Considerations:**

Researchers note that sustainability of biodegradable polymers should not be judged only by end-of-life performance but also in the areas of feedstock sources, energy usage, and production (Jeslin & Masilamani, 2025). The development of green synthesis processes such as biocatalysis, green solvents and metal-free catalysts is set to reduce environmental footprints in the lifecycle of the material. Furthermore, lifecycle analysis and circular economy should be essential to comprehend the actual environmental effect of biodegradable plastics.

#### **Emerging Research Directions:**

The interest of future research is on the multifunctional biodegradable materials that balance the high performance with high biodegradation rate and on the development of biodegradation-promoting additives and enzyme systems to decompose into simpler compounds within the environment. The understanding of microbial community interactions, and enzyme engineering holds new possibilities of speeding up the degradation of polymers without compromising the desirable material characteristics. The optimization of mechanical and thermal properties, without reducing degradability, can also be achieved by tailoring polymer structures at the molecular level (copolymerization, reactive blending).

## **6. Material and Methodology**

### **6.1 Research Design**

The current research takes the form of descriptive and analytical research design that highly focuses on comparative and evaluative analysis of biodegradable polymers as alternative to the commonly used plastics that are sustainable. The study is mostly qualitative with secondary quantitative information to aid material performance and degradation behaviour analysis as well as environmental impact analysis.

The systematic review method will be used to review the available literature on biodegradable polymers, such as both natural and synthetic bio-based materials. The research is aimed at the comprehension of the material composition, degradation process, its functionality, positive environmental characteristics, and drawbacks of its successful application on a large scale. Biodegradable polymers and petroleum-based plastics are compared in terms of sustainability, the performance of their lifecycle and the impact on the environment under comparative analysis.



## 6.2 Data Collection Methods

The study data is gathered only through secondary sources, which would be inclusive of the available knowledge. The main sources include:

- Peer-reviewed journal articles on the reputable scientific journals of polymer science and materials engineering, and environmental sustainability.
- Textbooks and books in biodegradable polymer and green materials.
- Review articles, technical reports and conference proceedings.
- Articles and reports of reputable international organizations and research institutions that conduct research in the field of sustainable materials. Published sources within the domain of plastic waste management and the standards of biodegradable materials by government institutions and regulatory agencies. The data collected are then methodically grouped under the polymer type, source (natural or synthetic), biodegradation behaviour, mechanical, as well as areas of application. Thematic synthesis and content analysis methods are used to make sense of the results of several sources and synthesize them.

## 6.3 Inclusion and Exclusion Criteria

To maintain the relevance and quality of the review, specific inclusion and exclusion criteria are applied during the selection of literature.

### Inclusion Criteria:

- Studies focusing on biodegradable and compostable polymers
- Research published in peer-reviewed journals and authoritative academic sources
- Literature addressing environmental impact, degradation processes, lifecycle assessment, or application potential
- Publications available in the English language
- Studies published within a relevant and recent timeframe to ensure updated insights

### Exclusion Criteria:

- Studies dealing exclusively with conventional petroleum-based plastics without sustainability analysis
- Non-academic sources such as blogs, promotional materials, or unverified web content
- Articles lacking methodological clarity or scientific validation
- Duplicate studies or publications with overlapping content

## 6.4 Ethical Considerations

The research paper is done in line with the acceptable ethical guidelines of research. Since the research will be conducted using only secondary data, no human or animal subjects will be involved. Sources of information have been given due credit by giving due references and citing to prevent plagiarism.

The information employed in the research is based on publicly available and ethically published materials. Caution is observed so as not to misrepresent and or report selectively on findings. In the study, there is academic integrity, because it has no biased ideas and the differentiation between original analysis and the quoted material is clear.

## 7. Results and Discussion

### 7.1 Performance Characteristics of Biodegradable Polymers

The analysis of experimental and secondary data shows that the biodegradable polymers have competitive mechanical and physical properties in comparison to the conventional petroleum-based plastics. PLA and polyhydroxyalkanoates (PHA) and starch polymers exhibit sufficient tensile strength and thermal stability to package and other short life consumer goods.

**Table 1: Mechanical Properties of Selected Biodegradable Polymers**

Polymer Type	Tensile Strength (MPa)	Elongation at Break (%)	Thermal Resistance (°C)
PLA	50–70	4–10	55–60
PHA	30–40	20–30	100–120
Starch-based polymers	10–25	15–25	60–80
Conventional polyethylene (PE)	20–35	100–600	110–130

### Discussion:

Tensile strength of PLA is equivalent to polyethylene meaning that it can be used in rigid packaging and in the production of disposable products. Nevertheless, it has a low elongation at break indicating brittle nature and thus is

restricted in uses in flexural applications. PHA is more expensive but has a higher level of elasticity and thermal resistance, which could be useful in biomedical and food-contact. Although starch based polymers are environmentally friendly, they have low mechanical strength and in the case of performance strengthening or reinforcing may be required.

### 7.2 Biodegradation Efficiency under Different Environmental Conditions

The research of biodegradation establishes that the rate of biodegradation of polymer in terms of composting and soil is much higher than that of conventional plastics. Polymer composition, environmental moisture, microbial activity and temperature affect the rate at which it decays.

**Table 2: Biodegradation Rate of Polymers under Composting Conditions**

Material	Degradation Period	Percentage Degraded (%)
PLA	90–120 days	85–95
PHA	60–90 days	90–98
Starch-based polymers	30–60 days	95–100
Polyethylene	>10 years	<1

#### Discussion:

The findings evidently depict that biodegradable polymers are far superior in degradation compared to conventional plastics. Polymers that are made of starch are easily broken down because they are hydrophilic and are prone to microbial-attack. PHA exhibits almost a hundred percent biodegradation in three months, which is promising in terms of decreasing the accumulation of plastics over a long period. Polyethylene, on the contrary, does not degrade significantly, which confirms the fact that alternative materials are needed in the environment.

### 7.3 Environmental Impact Assessment

The biodegradable polymers will reduce the amount of greenhouse gases, and decrease the reliance on fossil fuels as shown by life-cycle impact analysis. Nonetheless, the polymers based on agricultural feedstock have issues with land use and food security.

**Table 3: Environmental Impact Comparison of Plastic Materials**

Impact Indicator	Biodegradable Polymers	Conventional Plastics
Carbon footprint	Low to moderate	High
Fossil fuel consumption	Low	Very high
End-of-life pollution	Minimal	Severe
Recycling complexity	Moderate	Low
Compostability	High	None

#### Discussion:

The results indicate the definite benefits of biodegradable polymers in the environmental context in terms of minimizing carbon emissions and post-consumer waste buildup. Nevertheless, they are only most environmentally superior when they have a good waste management system like industrial composting plants. The biodegradable plastics do not have the ecological advantage without proper systems, as they will not be able to degrade effectively.

### 7.4 Economic Feasibility and Market Acceptance

Costs analysis indicates that biodegradable polymers are still more costly than traditional plastics in terms of the cost of raw materials, small scale of production, and the processing capacity.

**Table 4: Cost Comparison of Plastic Materials**

Material	Average Cost (USD/kg)
PLA	2.0 – 3.0
PHA	4.0 – 6.0
Starch-based polymers	1.5 – 2.5
Polyethylene	1.0 – 1.5

**Discussion:**

Even though biodegradable polymers are still less cost effective, the growth in the market is attributable to the growing environmental regulations and the preference by consumers towards sustainable products. Economic feasibility of starch-based polymers is better especially in emerging economies. The difference in price will ultimately reduce due to innovation in technology, greater capacity production, and the policy of incentives.

**7.5 Overall Implications for Sustainable Development**

The findings show that biodegradable polymers are a viable solution to sustainable consumption of materials. They have the potential to limit the accumulation of consistent plastic wastes, as well as acceptable mechanical performance, which places them as viable substitutes in the single-use and short-life products. The success of them in the long term is however based on the improvements in material engineering, cost cutting policy and favorable regulatory policies.

**8. Limitations of the study**

Although the current study provides some important ideas about the future of biodegradable polymers as the alternative to the use of conventional plastics, one must admit that the study has a number of limitations. To begin with, the analysis is based on the secondary data, which is mainly in the form of published research articles, industry reports, and policy documents. Consequently, the research lacks the use of primary experimental data and real-time testing of performance of biodegradable polymers in controlled laboratory or field conditions.

Second, the research paper concentrates on popular types of biodegradable polymers including polylactic acid (PLA), polyhydroxyalkanoates (PHA) and polymers of starch. New biodegradable materials or those that have not been commercialized fully may not be fully represented and this may confine the area of technological comparison.

Third, biodegradation conditions, including temperature, humidity, microbial activity and disposal environments are conceptually discussed, but not studied empirically by any empirical testing. Therefore, the results might be not representative of the local or practical degradation patterns.

Fourth, the economic viability and the mass industrial implementation are discussed based on the available cost models and market patterns. The changes in the prices of the raw materials, technology, and the incentives by the policy can affect the future cost structures which cannot be predicted in this study.

Lastly, the research fails to review the consumer behavior, the waste management infrastructure as well as the enforcement of regulations in depth, which are very essential in implementing biodegradable polymers successfully. Such socio-economic and institutional aspects should be given more research in the form of interdisciplinary and field-based studies.

**9. Future Scope**

The future of biodegradable polymers is broad and has a great potential in terms of improving sustainable material science and environmental safety. With the growth of the plastic pollution and climate change concerns, the role of biodegradable polymers in the redirection of material consumption patterns in the world is likely to become a key aspect of the discussion.

The next research can be aimed at the creation of high-performance biodegradable polymers which can be as strong as or even stronger than traditional plastics, with the same thermal stability and durability. It will broaden its application in areas like packaging, agriculture, automotive equipment, and consumer products by increasing the material properties and biodegradability.

The utilization of renewable and waste-based feedstock such as agricultural residue, food refuse and algae biomass is also a crucial pathway. This strategy can decrease reliance on fossil fuels and enhance the ecological footprint of polymer production as a whole, which makes biodegradable polymers complying with the principles of a circular economy.

Future research also has a lot of opportunities in improving the optimization of the biodegradation behavior in different environmental conditions. The knowledge of degradation in soil, in aquatic settings, composting processes, and landfills will be helpful in ensuring that biodegradable polymers serve their purpose without leaving secondary environmental hazards, including microplastic remnants.

Further opportunities are international due to advancements in the biopolymer processing technologies, such as additive manufacturing (3D printing), integration of nanocomposites, and green synthesis approaches. Biodegradable polymers can be made more cost-effective, scalable, and efficient in production due to the innovations.

Policy frameworks, standardization and life-cycle assessment models could also be studied in the future to facilitate large-scale use. Regulations, labeling standards and environmental impact assessment will help in increasing consumer confidence and industrial investment.

Also, interdisciplinary studies involving material science, environmental science, economics, as well as, social

behavior can help in gaining a more in-depth understanding of market acceptance, consumer awareness, and long-term sustainability results.

In general, the future of biodegradable polymers consists in the fact that they can change the industry, which is dependent on plastics, foster sustainable growth, and add value to the global change toward environment-resilience and low-carbon economy.

## 10. Conclusion

Biodegradable polymers are now a new hope in the growing environmental issue of conventional petroleum-based plastics. The current paper has emphasized the potential of these materials, sourced and created out of renewable or bio-based materials and able to break down due to the natural conditions or controlled ones, as a potential solution to reducing the reduction of plastic contamination. The possibility of reducing landfill volumes, reducing greenhouse gas emissions, and enabling a circular flow of materials makes biodegradable polymers one of the most important elements of sustainable material innovation.

As can be seen, there has been a notable advance in the enhancement of mechanical strength, thermal stability, and functionality of biodegradable polymers, thus making them applicable in a variety of industries in their packaging, agricultural, biomedical devices, and consumer products. Their competitiveness with the traditional plastics has been further improved due to the advancements in polymer chemistry, processing technologies, and composite formulations. Nevertheless, the research also highlights the persistent issues such as increased production costs, insufficient large-scale composting facilities, inconsistencies in degradation, and issues related to insufficient biodegradation and the production of microplastics in specific locations.

Sustainability-wise biodegradable polymers will not provide a solution to the problem of global plastic crisis unless they are incorporated into the supportive policy frameworks, responsible consumption patterns, and efficient waste management systems. The labeling standards should also be clear, the life cycle based assessments should be done more investments in industrial composting and recycling facilities should be done to maximize their environmental advantages. In addition, there is a need to work together with researchers, industry players and policymakers to make sure that innovation is set in tandem with ecological and socio-economic priorities.

Biodegradable polymers are a promising move to sustainable alternatives to plastics, which however will only succeed through ongoing technological innovation, governmental and popular promotion. Such materials can make a significant contribution to a more sustainable and environmental friendly future when used together with larger circular economy plans.

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